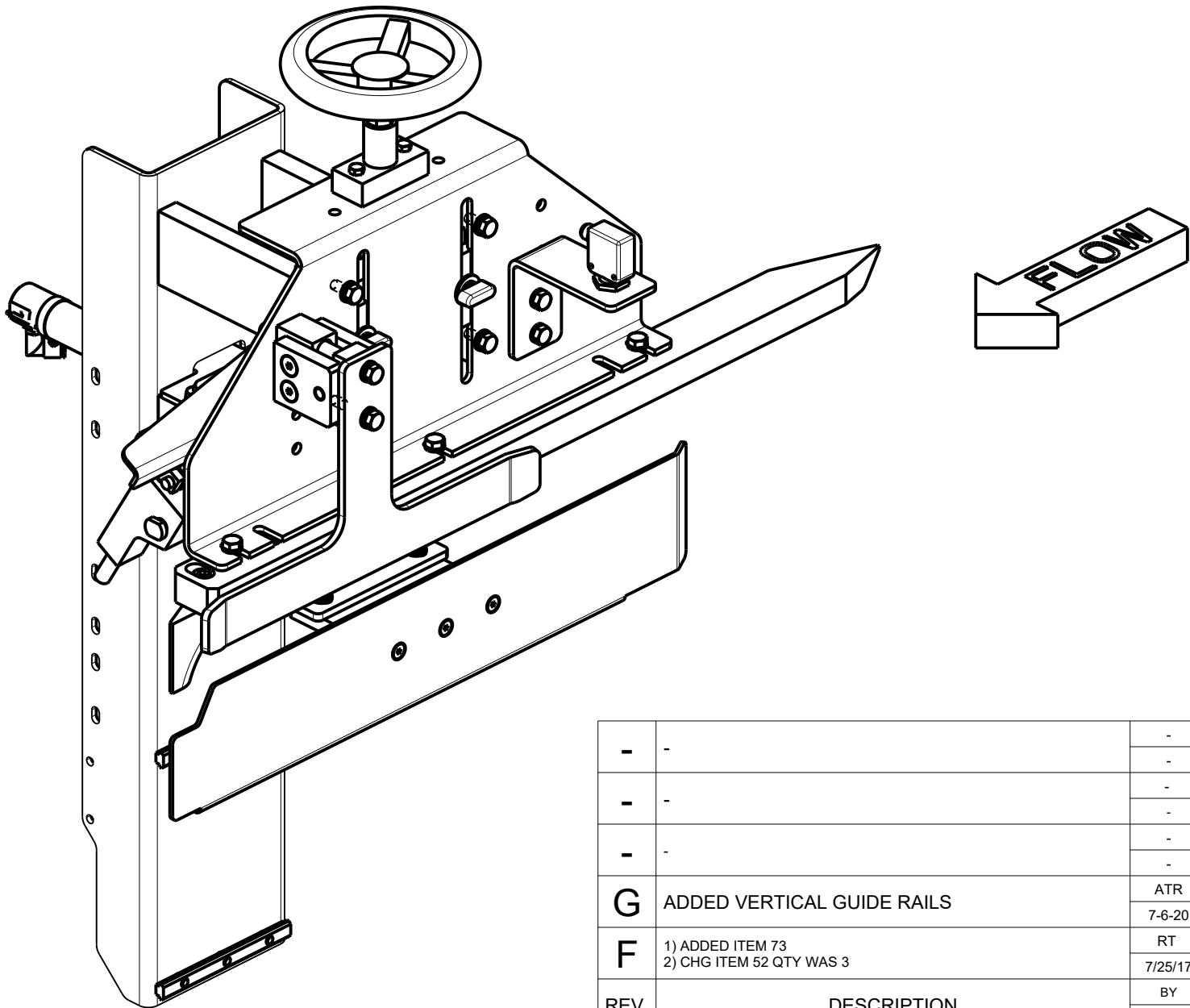
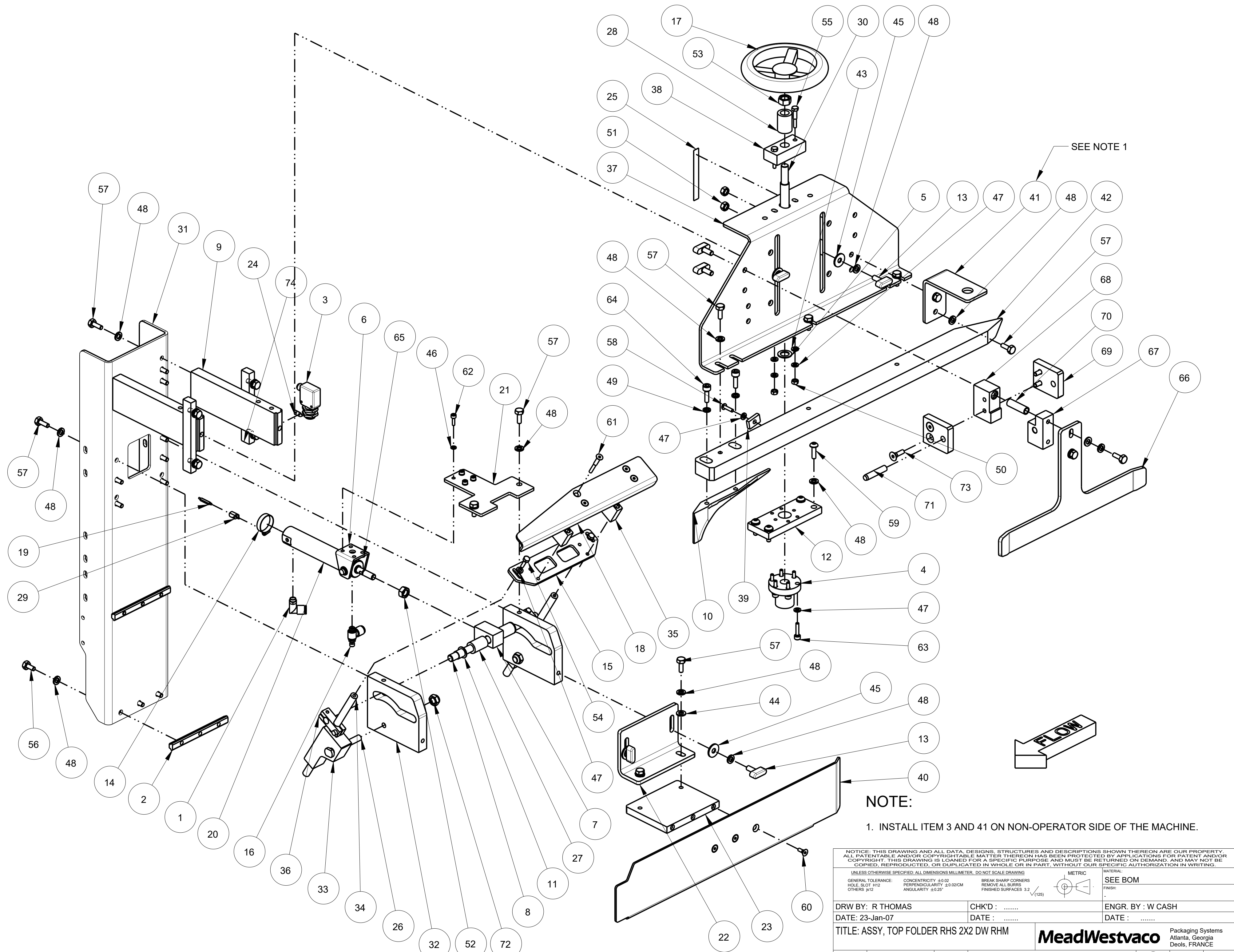


44	8	M8 FLAT WASHER DIN125A SS	U6002509P_EXP	
45	4	"EXP" M8 METRIC FENDER WASHER (ZN PLTD)	U6002550P_EXP	
46	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP	
47	11	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP	
48	41	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP	
49	2	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP	
50	2	HEX NUT, M6X1 SS	U6002617P_EXP	
51	2	HEX NUT, M8X1.25 SS	U6002618P_EXP	
52	1	HEX NUT, M10X1.50 SS	U6002619P_EXP	
53	1	HEX NUT, M12X1.75 SS	U6002620P_EXP	
54	2	SCREW HHCS, M6x20 SS	U6002741P_EXP	
55	2	SCREW HHCS, M6x35 SS	U6002744P_EXP	
56	6	SCREW HHCS, M8x16 FULLTHRD SS	U6002762P_EXP	
57	27	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP	
58	1	"EXP" SOCKET BUTTON HEAD SCREW, M6X1 x 20.0 LG	U6002862P_EXP	
59	4	SCREW BHCS, M8X1.25 x 25.0 LG	U6002875P_EXP	
60	3	SCREW FHCS, M6x16 SS	U6002937P_EXP	
61	4	SCREW FHCS, M6x45 SS	U6002943P_EXP	
62	4	SCREW SHCS, M5x16 SS	U6003042P_EXP	
63	6	SCREW SHCS, M6x25 SS	U6003062P_EXP	
64	2	SCREW SHCS, M8x25 SS	U6003080P_EXP	
65	4	HEX NUT, M5X0.8 SS	U6003615P_EXP	
66	1	SHOE, GLUER HOLDDOWN	U5008981M	
67	1	BLOCK, GLUER SHOE PIVOT	U5018418M	
68	1	BLOCK, GLUER SHOE BASE	U5018419M	
69	2	PLATE, GLUE SHOE PIN	U5018420M	
70	1	SPRING, COMPRESSION .366x.500x1.63	U5018422P	
71	1	PIN, M10X50 DOWEL	U5018424P	
72	2	HEX LOCK NUT, M10X1.5 SS	U6002680P_EXP	
73	4	SCREW FHCS, M8x25 SS	U6002952P_EXP	
74	2	RAIL GUIDE	U5030347M	



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	90 DEG MALE ELBOW, 8mm TUBE TO 1/8UNI	09-036367-6684-0
2	2	T-SLOT BAR, MINITEC, M8 X 45 X 3	U5000308P
3	1	SENSOR, ULTRASONIC 18MM 2-20"	U5012834P
4	1	NUT, TR20X4 FLANGED NONMET.	U5001637P
5	1	WASHER, 15mm THRUST	U5001721P
6	1	BRACKET, TRUNION CYLINDER	U5001758P
7	1	ROD EYE, STOP FOLDER	U5001764M
8	1	ROD, STOP FOLDER PIVOT	U5001765M
9	2	ARM, TOP FLAP FOLDER UPPER	U5001766M
10	1	FLAP FOLDER, TOP RH	U5001768M
11	2	BUSHING, 12mm FLANGED	U5001769P
12	1	PLATE, JACK NUT UPPER	U5001773M
13	6	WING SCREW, M8x20, SST	U5002750P
14	1	BAND CLAMP, 316 SS, 24-38 MM DIA, 8MM WD	U5013811P
15	1	PLATE, CYCLE STOP FOLDER	U5002996M
16	1	SPEED CONTROL, 1/8 UNI x 8mm TUBE	U5003098P
17	1	HANDWHEEL, 150mm, M12	U5004779M
18	1	STOP FOLDER, TOP FLAP RH	U5005733M
19	1	CYL. SWITCH, NO, PNP, M8 CABLE END, 24 VDC	U5013807P_CFG1
20	1	AIR CYLINDER,25X100,TRUNION	U5006827P
21	1	PLATE, CYLINDER MTG	U5008269M
22	1	BRACKET, PRE-COMPRESSION	U5008272M
23	1	PLATE, PRECOMPR. MTG	U5008273M
24	1	POINTER, 20mm STEEL	U5008402P
25	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R, CUT TO 100mm	U5008841P_CFG100
26	2	SCREW, SHOULDER, SPEC 12X40 SS	U5008868P
27	2	COLLAR, ROUND 12X20X31	U5008869M
28	1	COLLAR, ROUND 15X25X34	U5008900M
29	1	SWITCH ADAPTER, FOR ROUND BODY CYLINDER	U5013809P
30	1	SCREW, GLUER ADJ MOD.	U5008953M
31	1	POST, TOP FLAP FOLDER	U5008966M
32	2	PLATE, STOP FOLDER CAM	U5008967M
33	2	PIVOT BLOCK, STOP FOLDER	U5008968M
34	2	SLIDE ROD, STOP FOLDER	U5008969M
35	2	STANDOFF, CYCLE STOP FOLDER	U5002997M
36	2	ROD CLAMP 12MM	U5008971M
37	1	BRACKET, TOP FOLDER MTG	U5008975M
38	1	BLOCK, JACK SCREW UPPER	U5008976M
39	1	DEFLECTOR, TOP FLAP	U5008977M
40	1	PLATE, PRECOMPRESSION RH	U5008978M
41	1	BRACKET, GLUER SENSOR 2ND	U5008979M
42	1	BAR, TOP HOLDDOWN RH WIDE	U5009002M
43	2	M6 FLAT WASHER DIN125A SS	U6002507P_EXP

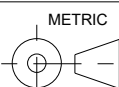
-	-	-	-	E	ITEM 35 WAS U5008970M SEE ECN002860	RT	ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
-	-	-	-	D	1) ITEM 13 QTY WAS 4 2) ITEM 72 REMOVED SEE ECN002675	HD	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
-	-	-	-	C	1) ITEM 44 QTY WAS "2", 2) ITEM 48 QTY WAS "35", 3) ITEM 57 QTY WAS "21" 4) ADDED ITEM 66 THRU 73 SEE ECN002508	1-31-2012	GENERAL TOLERANCE: HOLE .SLOT H12 OTHERS J+12			CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2		METRIC	MATERIAL: SEE BOM FINISH: -		
-	-	-	-	C	1) ITEM 44 QTY WAS "2", 2) ITEM 48 QTY WAS "35", 3) ITEM 57 QTY WAS "21" 4) ADDED ITEM 66 THRU 73 SEE ECN002508	RT	DRW BY: R THOMAS					CHK'D :	ENGR. BY : W CASH			
G	ADDED VERTICAL GUIDE RAILS			ATR	B	1)RMV ITEM 3 2)ADD ITEM 3 SEE ECN 2221	PNW	DATE: 23-Jan-07					DATE :	DATE :		
F	1) ADDED ITEM 73 2) CHG ITEM 52 QTY WAS 3			7-6-20	A	1) ITEM 3 WAS U5000349P 2) ITEM 14 WAS U5002926P 3) ITEM 19 WAS U5005806P 4) ITEM 29 WAS U5008936P SEE ECN002040	1-28-09	TITLE: ASSY, TOP FOLDER RHS 2X2 DW RHM					MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
REV.	DESCRIPTION			RT	7/25/17	BY	CHK'D	7/32	-	C	U5008276M		G	1/2		
				DATE	DATE	DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	REV	SHEETS			



SEE NOTE 1

NOTE:

1. INSTALL ITEM 3 AND 41 ON NON-OPERATOR SIDE OF THE MACHINE.

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE:		CONCENTRICITY ± 0.02		BREAK SHARP CORNERS				MATERIAL:	
HOLE, SLOT H12		PERPENDICULARITY $\pm 0.02/\text{CM}$		REMOVE ALL BURRS				SEE BOM	
OTHERS j12		ANGULARITY $\pm 0.25^\circ$		FINISHED SURFACES 3.2 $\sqrt{\text{125}}$				FINISH:	
								-	
DRW BY: R THOMAS				CHK'D :				ENGR. BY : W CASH	
DATE: 23-Jan-07				DATE :				DATE :	
TITLE: ASSY, TOP FOLDER RHS 2X2 DW RHM						MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE			
1/4		-		C		G			
SCALE		MATERIAL CODE		DRW. SIZE		DRW. N°		REV	
						U5008276M		2/2	
								SHEETS	